



The Alsa Corporation

The Worlds Most Exotic Finishes

EPOXY PRIMER AEP-3027

DESCRIPTION: **EPOXY PRIMER**

PRODUCT NUMBER: **AEP-3027**

DESCRIPTION: **LOW VOC EPOXY ACTIVATOR**

HARDENERS: **AEPA-3027**

REDUCERS: **AMR-2712**

DESCRIPTION

AEP-3027 epoxy primer provides maximum protection and adhesion to bare metal surfaces. Used as a primer or sealer, these products are always recommended when you must have the best and longest lasting finish possible. AEP-3027 gives medium fill build to help eliminate imperfections and can be lightly sanded.

SURFACE PREP

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Completely sand surface with 180-220 grit paper and re-clean with Pre-Paint Cleaner.
3. Aluminum and stainless steel **MUST** be sanded with 150-220 grit sandpaper even if a metal prep or self etching primer is used. Prime aluminum and stainless steel within 72 hours. Prime bare steel immediately after cleaning with ASEP-332 Self Etching Primer.

MIXING RATIO

Mix 4 parts AEP-3027 to 1 part AEPA-3027 Low VOC Activator to 1 part AMR-2712 Series Reducer.

INTRODUCTION

A 5 minute mechanical agitation or a 30 minute induction period is mandatory before spraying.

APPLICATION

Apply 1-2 full wet coats at 40-50 psi at the gun or 5 - 10 psi at cap when using a HVLP allowing a 5 minute flash between coats.

DRY TIMES AT 77° F

When applying 1 coat allow 1 hour dry time before applying additional primer, topcoat.

Allow coating to dry overnight before applying body filler.

NOTE: When applying 2 wet coats allow an overnight dry before recoating or applying body filler.



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FISH EYE AND ADDITIVES

Do not use any fisheye eliminator or any other additive in ALSA Epoxy Primers.

EQUIPMENT CLEAN-UP

Clean equipment immediately after use with gun wash or a high