



The Alsa Corporation

The Worlds Most Exotic Finishes

Flattening Agent Mix Ratios

1 Gallon = 128 Ounces;

1 lb = 454.54 Grams

.5 lb = 224.27 Grams

.25lb = 113.64 Grams

Example: 1 4oz. Clear
 1oz. Hardener
 1oz. Reducer

TOTAL 6oz. Ready to Spray

6oz. Clear Ready To Spray **MIX 3 Grams** Flattening Agent = 50% Semi Gloss

6oz. Clear Ready To Spray **MIX 4.5 Grams** Flattening Agent = 75% Satin Gloss

6oz. Clear Ready To Spray **MIX 6 Grams** Flattening Agent = 100% Flat

Example: 2 128oz. Clear
 32oz. Hardener
 32oz. Reducer

TOTAL 192oz. Ready to Spray

192oz. Clear Ready To Spray **MIX 96 Grams** Flattening Agent = 50% Semi Gloss

192oz. Clear Ready To Spray **MIX 144 Grams** Flattening Agent = 75% Satin Gloss

192oz. Clear Ready To Spray **MIX 192 Grams** Flattening Agent = 100% Flat

Example: 3 128oz. Clear
 32oz. Hardener
 NO REDUCER

TOTAL 160oz. Ready to Spray

160oz. Clear Ready To Spray **MIX 79.9 Grams** Flattening Agent = 50% Semi Gloss

160oz. Clear Ready To Spray **MIX 119.9 Grams** Flattening Agent = 75% Satin Gloss

160oz. Clear Ready To Spray **MIX 159.9 Grams** Flattening Agent = 100% Flat