



The Alsa Corporation

**SC1230
2.1 Voc Urethane
Clearcoat / Hardener**

Product Number

SC1230

Description

Urethane Clearcoat

Hardeners

H-222

Description

Normal Hardener

Description

SC1230

Mixing Ratio (4:1)

Mix 4 parts SC1230 to 1 part H-222.

Application

Apply 2-3 wet coats at 25 psi allowing 10-15 minute flash between coats. Keep spray gun 6-10 inches away from the substrate to avoid problems associated with air entrapment.

Dry times at 77° F

Dust Free in 20 minutes

Tack Free in 30 minutes

Force Drying

Flash time @ 77° F 20 Minutes

Bake Time @ 140°F 45 Minutes

Allow 1–2 hours before wet sanding and buffing.