



# The Alsa Corporation

The Worlds Most Exotic Finishes

## **SSC-1300 2.1 VOC Urethane Clearcoat / Hardener**

### Product Number

SSC-1300

### Description

Polyurethane Clearcoat

### Hardeners

SSCH-1300

### Description

Normal Hardener

### **Description**

SS-1300 is a acrylic urethane clearcoat with a sprayable VOC of 2.1 lbs/gal (using EPA test methods 24).

### **Mixing Ratio (4:1)**

Mix 4 parts SSC-1300 to 1 part SSCH-1300

### **Application**

Apply 2-3 wet coats at 25 psi allowing 10-15 minute flash between coats. Keep spray gun 6-10 inches away from the substrate to avoid problems associated with air entrapment.

### **Dry times at 77° F**

Dust Free in 20 minutes

Tack Free in 30 minutes

### **Force Drying**

Flash time @ 77° F 15 Minutes

Bake Time @140°F 45 Minutes

Allow 1-2 hours before wet sanding and buffing.