



COLOR FORCE 3

APPLICATION GUIDE

Color Force 3 paint is a color shifting chameleon paint, that will produce three different color tones, when viewed at different angles.

This paint should be finished with a clear coat, included in your kit, for added protection, and a deep, water-wet, high gloss look.

Matte top coats, such as Alsa's Soft Touch coating, make the color shift more subtle, while still retaining the beauty.

Bullet Points:

- Small particle size for smooth coverage, and more dramatic color shift
- Mixed with an automotive grade color blender (needs top coat for durability)
- Wide variety of looks available, depending on color of base coat
- Extremely high pigment levels for most dramatic effect possible
- Advanced UV protection for long lasting color

How To:

- 1) Make sure you have good conditions for spraying. The best temperature for spraying this paint, is 70-80 degrees F, and humidity of no greater than 50%.
- 2) Always apply paints in a well-ventilated area, and wear a NIOSH approved respirator to avoid breathing any fumes. Prepare and prime your part first. Epoxy primers are best for bare metal, and primer surfacers are best for plastics, fiberglass, or wood. Some plastics may require an adhesion promoter but most plastics, like ABS plastic, are fine without adhesion promoters.
- 3) Before applying your primer, remove all dirt, grease, oil, salt, and chemical contaminants, by washing the surface with a commercial detergent, or other suitable cleaning method.
- 4) Rinse with fresh water and allow to completely dry.
- 5) Remove any existing loose paint, or rust, etc., with a wire brush or sand paper.
- 6) Lightly sand glossy surfaces to create a surface profile for adhesion.

- 7) Apply your primer to the surface according to the manufacturer's specifications for your particular primer.
- 8) Let your primer cure according to the manufacturer's specifications for your particular primer.
- 9) Lightly scuff your primer with 800-1000 grit sand paper, or you can also use a red scotch-brite pad, to create a surface profile for adhesion.
- 10) Reduce your ALSA black base coat (ASB-13) at a ratio of 1:1 with the medium reducer included in your kit (AMR2712).
- 11) Apply the black base coat over your primer, using steady even passes. 1-2 coats, with about 10-15 minutes between coats is generally all that you will need.
- 12) Let your black base coat dry for about 15-20 minutes, and you are ready to apply the Color Force 3 paint.
- 13) Reduce your Color Force 3 paint at a ratio of 1:1 with the medium reducer that came in your kit (AMR2712).
- 14) Apply the Color Force 3 in a light to medium wet coat, applying 2-3 coats with about 10-15 minutes dry time between coats. Check your results, and if another coat is needed, apply as before. Be careful not to over apply the material, as that can actually diminish the effect.
- 15) Let your Color Force 3 paint dry for about 15-20 minutes, and then you are ready for the final top coat.
- 16) Mix the Speed Clear (SC2130) with the hardener included in your kit (H-222) at a ratio of 4:1
- 17) Apply the Speed Clear over the Color Force 3 paint, using very steady even passes. Apply 2-3 coats, with about 15-20 minutes dry time between each coat. Allow the final top coat to cure for 24 hours, and you can now buff the finished piece if needed.