



## HAWAIIAN HUES APPLICATION GUIDE

Hawaiian Hues are a bright, vibrant pigment, reminiscent of the gorgeous, lush colors of the Tropics, in an automotive grade urethane paint.

Hawaiian Hues should be shot over a white base coat for best results.

Hawaiian Hues should be top coated with a good clear coat (such as Alsa's Mirraclear, part number "KC-MCLR") for durability, and a deep, water-wet gloss look.

### **Bullet Points:**

- Rich, vibrant, eye-popping colors
- Favored by airbrush artists
- Automotive grade urethane
- Compatible with most primers, and clear coats
- Specialty Paint Collection
- Advanced UV inhibitor Protection
- Extremely high pigment level for amazing coverage

### **How To:**

- 1) If your piece already has primer applied, proceed to step number 11. If your piece already has primer AND a WHITE base coat applied, then lightly scuff the surface for adhesion, and proceed to step number 12. If your piece already has a factory finish on it, that is not white, you can lightly scuff that, and proceed to step 11. If your piece already has a factory finish on it that is white, you can simply scuff that and proceed to step number 12.
- 2) Always apply paints in a well-ventilated area, and wear a NIOSH approved respirator to avoid breathing any fumes.
- 3) Make sure you have good conditions for spraying. The best temperature for spraying this paint, is 75-80 degrees F, and VERY low humidity.
- 4) Prepare and prime your part first. Epoxy primers are best for bare metal, and primer surfacers are best for plastics, fiberglass, or wood. Some plastics may require an adhesion promoter but most plastics, like ABS

plastic, are fine without adhesion promoters. Our tech support department can assist with what primer is best, if you are uncertain.

- 5) Before applying your primer, remove all dirt, grease, oil, salt, and chemical contaminants, by washing the surface with a commercial detergent, or other suitable cleaning method.
- 6) Rinse with fresh water and allow to completely dry.
- 7) Remove any existing loose paint, or rust, etc, with a wire brush or sand paper.
- 8) Lightly sand glossy surfaces to create a surface profile for adhesion.
- 9) Apply your primer to the surface according to the manufacturers' specifications for your particular primer.
- 10) Let your primer cure according to the manufacturers specifications for your particular primer, and then lightly scuff that to create a surface profile for adhesion.
- 11) Apply a white base coat (such as Alsa's Pure White,) as your under coat for your Hawaiian Hues paint. About 2-3 coats, with 15-20 minutes between coats. Let the final coat dry for 15-20 minutes before proceeding.
- 12) Now apply your Hawaiian Hues base coat, using steady even passes, from about 8-10 inches away from the substrate, until you achieve an even coverage.
- 13) If a second coat is required, let the first coat flash for about 15-20 minutes, and then apply your second coat over that, again making sure to use steady even passes.
- 14) Let your base coat flash for approximately 15-20 minutes, and then apply any high quality clear coat (such as Alsa's Mirraclear, or ALSA's Speed Clear), for durability, and a deep, water-wet look.