



## **Speed Clear/ Hardener Application Guide**

**Speed Clear (SC1230) Urethane Clearcoat  
Hardener (H-222) Normal Hardener**

**Mixing Ratio (4:1)**

**Application:**

Apply 2-3 wet coats at 25 PSI allowing 10-15 minute flash between coats. Keep spray gun 6-10 inches away from the substrate to avoid problems associated with air entrapment.

**Dry Times at 77°F**

Dust Free in 20 minutes

Tack Free in 30 minutes

**Force Drying**

Flash time at 77°F 20 Minutes

Bake time at 140°F 45 Minutes

Allow 1-2 hours before wet sanding and buffing.